

line 16, delete "that", and between "failures" and
"are" insert --which--;

line 17, change "and that" to --requiring--;

line 18, delete "is required";

line 19, delete in its entirety;

line 20, delete "of the above-mentioned
circumstances."; and

line 21, between "the" and "invention" insert
--present--; and

line 23, before "member" insert --sheet metal--.

Page 3, line 3, delete "an";

line 5, change "Disclosure" to --Summary--;

line 7, between "the" and "invention" insert
--present--;

line 16, between "the" and "invention" insert
--present--; and

line 23, change "conducted in a" to --performed on
the--.

Page 5, line 19, change "conducting" to --performing--;

line 22, change "conducting" to --performing--; and

line 25, change "conducting" to --performing--.

Page 6, line 3, change "conducting" to --performing--;

line 6, change "conducting" to --performing--;

line 9, change "conducting" to --performing--;

line 14, before "invention" insert --present--;

line 20, change "Best Modes for Carrying Out the

a' [Invention" to --Detailed Description of a Preferred Embodiments of
the Present Invention-- and]

line 25, between "the" and "invention" insert

--present--.

Page 7, line 4, between "the" and "invention" insert

--present--;

line 7, between "the" and "plate" insert --base--,
and between "plate" and the "." insert --12--;

line 10, before "plate" insert --base--;

line 14, change ", and the" to --. The--; and

line 19, change "as" to --when--.


Page 8, line 11, change "as" to --when--;

line 13, change "as" to --when--;

line 15, between "13" and "which" insert a --,--,
delete "is outward", and change "projected" to --projects
outwardly--;

line 16, between "34" and "are" insert a --,--;


line 20, change "an" to --the--;

line 23, delete "  " and insert

--triangular--; and

line 24, between "is" and "downward" insert


--pushed--, and delete "pushed".

Page 9, line 25, delete "  " and insert

--triangular--.

Page 10, line 3, change "upward pushed" to -- pushed
upward --;

line 11, change "conducted" to -- performed --;
line 12, change "con-" to __ performed --;
line 13, delete "ducted";
line 20, change "as" to -- when --;
line 21, change "as" to -- when --; and
line 23, change "conducting" to -- performing --


Page 11, line 4, delete "  " and insert --
rectangular --;

line 6, change "downward pushed" to -- pushed
downward --;

line 13, between "13" and "which" insert a -- ,
--;


line 14, between "thickened" and "is" insert a -
- , --;

line 22, change "as" to -- when --; and
line 24, change "as" to -- when --.

Page 12, line 7 delete "  " and insert --
rectangular --;


line 9, delete "upward" ; and

line 10, between "pushed" and "by" insert ^{upward} --.

Page 13, line 1, delete "  " and insert --
rectangular --;

line 4, change "conducting" to -- performing --;
and

line 24, change "an" to -- The --.

Page 14, line 4, delete "  " and insert -- square --

line 19, change "conducting" to -- performing --
-;

line 22, change "conducting" to -- performing --

Page 15, line 1, change "conduc-" to -- performing --;
line 2, delete "ting";
line 6, change "conducting" to -- performing --;

and

line 9, change "conducting" to -- performing --.

Page 16, line 10, delete "Industrial Applicability"

line 14, between "the" and " inven-" insert --
present --.

IN THE CLAIMS:

Please cancel claims 1-4 without prejudice or disclaimer
of the subject matter thereof. Please amend claim 5 as follows:

5. (Amended) A method of thickening an annular peripheral wall of a sheet metal member, comprising the steps of:
holding a base plate of a disc member having said base plate and a flange-shaped portion integrally formed [in] at an outer periphery of said base plate, between a circular bottom pattern tool and a circular top pattern tool; sequentially pressing said flange-shaped portion [projected] projecting [outside] outwardly from said circular bottom pattern tool and said circular top pattern tool, in a radially inward direction by recessed annular forming faces of